## **4-PORTS MANIFOLD ASSEMBLY INSTRUCTION**

CUS. stryker PRESS 250T MATL PP 1 OF 6

ASSEMBLY SEQUENCE	Components	【上盖(	Cap)+过滤网(Straine	er)+密封片 (Flapper)】	+【下盖 (Housing)+溢b	出阀 (Reduction)	·保持圈 (Ring)】	
NO. 5 NO. 5 NO. 5 NO. 5 NO. 5 NO. 6 NO. 6								
			DATE 7.07.16	PREPARED ZHANGPENG	CONF. KING XIE	APPR.	RI	EMARKS
						1		

ELITE HOLDINGS ELTQB-0013F05/V1

# 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION CUS. stryker **PRESS** 250T MAT'L PP 2 OF 6 **ASSEMBLY SEQUENCE** Components Strainer(过滤网) + Flapper (密封片) Stryker Multiport Manifold 1. Place Flapper Valve (0702-020-015) in Fixture A 2. Press snap features of Strainer (0702-020-013) into center square hole of Flapper Valve

DATE

07.07.16

**ELITE HOLDINGS** 

REMARKS

APPR.

ELTQB-0013F05/V1

CONF.

KING XIE

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# CUS. stryker **PRESS** 250T MAT'L PP 3 OF 6 上盖 (Cap)+过滤网 (Strainer)+密封片 (Flapper) **ASSEMBLY SEQUENCE** Components 4. Set Manifold Cap (0702-020-012) in Fixture B 5. Place Strainer into Manifold Cap 6. Place Manifold Housing on Manifold Cap DATE PREPARED CONF. APPR. REMARKS 07.07.16 KING XIE ZHANGPENG

4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

**ELITE HOLDINGS** 

ELTQB-0013F05/V1

### CUS. stryker **PRESS** 250T MAT'L PP 4 OF 6 下盖 (Housing)+溢出阀 (Reduction)+保持圏 (Ring) **ASSEMBLY SEQUENCE** Components 3. Press Drip-Reduction Valve Assembly (0702-020-017), which contains lubricated dripreduction valve (0702-020-014) and Retaining Ring (0702-020-016), into small hole at bottom of Manifold Housing (0702-020-011) DATE **PREPARED** CONF. APPR. REMARKS 07.07.16 KING XIE ZHANGPENG

4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

**ELITE HOLDINGS** ELTQB-0013F05/V1

#### 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION CUS. stryker **PRESS** 5 OF 6 250T MAT'L PP Components **ASSEMBLY SEQUENCE** 【上盖 (Cap)+过滤网 (Strainer)+密封片 (Flapper)】+【下盖 (Housing)+溢出阀 (Reduction)+保持圈 (Ring)】 NO: 3 (2) 1. Place Flapper Valve (0702-020-015) in Fixture 2. Press snap features of Strainer (0702-020-013) into center square hole of Flapper Valve 3. Press Drip-Reduction Valve Assembly (0702-020-017), which contains lubricated dripreduction valve (0702-020-014) and Retaining (2)Ring (0702-020-016), into small hole at bottom of Manifold Housing (0702-020-011) 4. Set Manifold Cap (0702-020-012) in Fixture B 5. Place Strainer into Manifold Cap 6. Place Manifold Housing on Manifold Cap 7. Cycle Fixture B to press Manifold Housing onto **Manifold Cap** 8. Place port covers on each of four ports of **Manifold Cap** 9. Place complete 4-Port Manifold (0702-020-010) into hole in packaging 10. Repeat steps 1-9, 20 times 11. Insert manifold Information for Use (0702-020-700) 12. Tape box of 20 manifolds shut 13. Apply label to outside of box CONF. REMARKS DATE **PREPARED** APPR. 07.07.16 KING XIE ZHANGPENG

### 4-PORTS MANIFOLD PACKAGE INSTRUCTION CUS. **PRESS** PP 6 OF 6 stryker 250T MAT'L **ASSEMBLY SEQUENCE** Components **Disposable Manifold(702-20)** STEP2 1. Check the assembly part that STEP1 without missing any components. STEP3 2.Test the function eare of the part. 3.pack the part with PE bag in SEAL 1 SEAL 2 condifion of non-fiber, dust etc. 4.Laber the part. 5. make the second pack. 6 laber DATE **PREPARED** CONF. APPR. REMARKS 07.07.16 KING XIE ZHANGPENG

ELITE HOLDINGS

ELTQB-0013F05/V1